

# Cost Saving

# PROD

ADVIK	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET			
Plant-1 Chakan	TPM Circle Name:	Loss no.					✓				Kaizen No.			
Dept.: Machine Shop	Result Area	P	Q-Def. A / B /C	C	D	S	M							
Cell No.: A347	Cell Name: OIL PUMP	Process / Stage : VMC									Operation : Machining			
<b>Kaizen Theme:</b> To Reduce Tool Cost.	<b>Idea :</b> Chamfer Tool manufacturer to be changed.	<b>Counter Measure:</b> Sandvik Make Chamfer Tool Converted in to Accusharp.												
<b>Problem / Present Status:</b> 1.For A347 Cover Chamfer Tool Cost per Component Excess.	<b>Before :</b> For A347 Cover Cost per Component Excess due to Purchasing from Sandvik.	<b>Bench Mark</b>	5304	<b>Target</b>	2650	<b>Kaizen Start</b>	12-Jan-15	<b>Kaizen Finish</b>	15-Mar-15	<b>Team Members With Sign :</b> 1. Umesh Pimple. 2. Ritesh Bhole.				
<b>Why Why Analysis :</b> Why 1:A347 Cover Cost per Component Excess. Why 2:Chamfer Tool Cost is High. Why 3:Chamfer Tool used with Sandvik Make.	<b>After :</b> Chamfer Tool Taking From Accusharp to Reduce Tool Cost.	<b>Benefits:</b>		<b>P</b>		<b>Q</b>		<b>C</b>	Tool Cost Reduced.	<b>D</b>				
<b>Root Cause :</b> Chamfer Tool used with Sandvik Make.	<b>Result :</b> 1) Tool Cost Reduced by 5304Rs. To 2650Rs 2)Tool Cost Saved Per Tool 2654Rs	<b>Benefits:</b>		<b>S</b>		<b>M</b>		<b>Kaizen Sustenance :</b>		<b>What to do :</b> Use Only Accusharp Make Chamfer Tool.				
Registration no.& Dt :15/03/15	Submitted by :Umesh Pimple.	Manager's Sign : Surendra Kulkarni.						<b>How to do :</b> Added in Monthly Tool Plan.		<b>Scope &amp; Plan for Horizontal Deployment</b>				
										Sr. no.	Model	Target Date	Responsibility	Status
										1	A206B,A314B,A354B	15.03.2015	Ritesh	Complete

